Wednesday, 5/23/2007 3:24:16 PM User: **Process Sheet** : STRUT **Drawing Name** Customer : CU-DAR001 Dart Helicopters Services Job Number : 32463 **Estimate Number** : 10284 : NIA Part Number : D2565109 P.O. Number D2565 REV E : 5/23/2007 **Drawing Number** This Issue : N/A Prsht Rev. Project Number : SMALL /MED FAB First Issue **Drawing Revision** Material Previous Run Each : 5/29/2007 Qty: 10 Um: **Due Date** Written By Checked & Approved By Added dwg Rev.C1 NG : Est:F Comment **Additional Product** Job Number: Description: Seq. #: 304 RD Tube .750 x .049W M304TR0750W049 1.0 Comment: Qty:: 1.0771 f(s)/Unit Total: 10.7709 f(s) Material: 304/316 SS tubing 0.750" Dia. x 0.049" wall 10 Batch No: (M304TR0750W049) NC BRAKE 2.0 BRAKE NO Comment: BRAKE NC 07-05-28 10 Punch as per Dwg D2565 using DT 8313 3.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 07-05-29 Deburr 4.0 QC5 INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP POWDER COATING 5.0 POWDER COATING m 103 141 Comment: POWDER COATING Powder Coat White (Ref: 4.3.5.2) as per QSI 005 4.3 6.0 QC3 A. Comment: JNSPECT POWDER COAT

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
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QA: N/C Closed: \_\_\_\_ Date: \_\_\_\_

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NOTE: Date & initial all entries

Date: User:

Wednesday, 5/23/2007 3:24:16 PM

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

**Drawing Name: STRUT** 

Job Number: 32463

Part Number: D2565109

Job Number:



Seq. #:

Machine Or Operation:

Description:

7.0

PACKAGING 1

PACKAGING RESOURCE #1

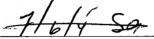


Comment: PACKAGING RESOURCE #1

Identify and Stock Location: St. 259

Comment: FINAL INSPECTION/W/O RELEASE

8.0





Job Completion



CJ07/06/04

Dart Aerospace Ltd	D	art	Aer	osp	ace	Ltd
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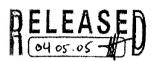
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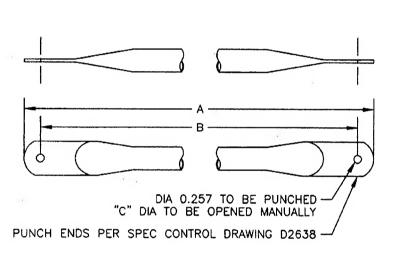
NOTE: Date & initial all entries





	DESIG	#	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
	CHEC	KED M	APPROVÉO	DRAWING NO. REV. E
		-11-	#	D2565 SHEET 1 OF 1
	DATE			TITLE SCALE
	04.0	5.05		STRUT 1:3
	Α		96.05.03	NEW ISSUE
i	В		97.03.15	CORRECT D2565-111 DIM. A
	С		98.10.05	UPDATED MATERIAL NOTE (TSR A603)
	D		02.06.05	ADD -3XX PARTS; ADD FINISH
	E		04.05.05	ADD D2565-401-411; RMV ANGLE D





PART #         A         B         DIA C           D2565-101         20.52         19.72         0.316           D2565-103         18.21         17.41         0.316           D2565-105         20.19         19.39         0.316           D2565-107         13.43         12.63         -           D2565-109         12.31         11.51         -           D2565-111         13.65         12.85         -           D2565-201         22.79         22.00         0.316
D2565-103       18.21       17.41       0.316         D2565-105       20.19       19.39       0.316         D2565-107       13.43       12.63       -         D2565-109       12.31       11.51       -         D2565-111       13.65       12.85       -         D2565-201       22.79       22.00       0.316
D2565-105     20.19     19.39     0.316       D2565-107     13.43     12.63     -       D2565-109     12.31     11.51     -       D2565-111     13.65     12.85     -       D2565-201     22.79     22.00     0.316
D2565-107     13.43     12.63     -       D2565-109     12.31     11.51     -       D2565-111     13.65     12.85     -       D2565-201     22.79     22.00     0.316
D2565-109     12.31     11.51     -       D2565-111     13.65     12.85     -       D2565-201     22.79     22.00     0.316
D2565-111   13.65   12.85   - D2565-201   22.79   22.00   0.316
D2565-201 22.79 22.00 0.316
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D2565-203   20.75   19.95   0.316
D2565-205   21.22   20.42   0.316
D2565-207   16.07   15.27   -
D2565-209   15.16   14.36   -
D2565-211   14.14   13.34   -
D2565-301   27.03   26.23   0.316
D2565-303   25.34   24.54   0.316
D2565-305   23.73   22.93   0.316
D2565-307   20.86   20.06   -
D2565-309   20.17   19.37   -
D2565-311   16.30   15.50   -
D2565-401 18.29 17.49 0.316
D2565-403   15.64   14.84   0.316
D2565-405 19.45 18.65 0.316
D2565-407   10.79   9.99   -
D2565-409   9.34   8.54   -
D2565-411   13.81   13.01   -

**GENERAL NOTES** 

1) MATERIAL: AISI 304/316/318 SS 0.750 OD X 0.049 WALL

(REF DART SPEC. M304TR0.750W0.049)

ENSURE SEAMLESS TUBE IS USED

ENCONTROLLED COPY

2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 43 JECT TO AMENDMENT

3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE MOTED

4) ALL DIMENSIONS ARE IN INCHES

SHOP COPY RETURN TO ENGINEERING

WITHOUT NOTICE

WORK ORDER

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